



# LOM PRAHA

100 38 PRAHA 10 - MALEŠICE • ČERNOKOSTELECKÁ 270

ČESKÁ REPUBLIKA

## SERVICE BULLETIN

It is necessary to carry out!

M 332/70a M 337 A/9a  
M 332 A/2a M 337AK/6a  
M 332AK/1a M 132 A/1a  
No.: M 137 A/15a M-132AK/1a  
M 137AZ/10a  
M 337/81a  
M 337AK.1/1a

**Concern:** Application of cylinder head Sc 2706 marked "Z" together with special plain washers - cylinder head stud bolt nut Sc1504R for all types and versions of engines stated above.

**Cause:** In consequence to change of casting there is adjusted recessing of 4; clamping holes  $\varnothing$  20 mm on cylinder head Production No. Sc2706 marked "Z" from  $34 \pm 0,15$  mm to  $32 \pm 0,15$  mm (see enclosed pict.) and there are strengthened plain washers-cylinder head stud bolt nut from: 2,5 mm (Production No. Sc 1504) to 4,5 mm (Production No. Sc1504R).

**Measure:** If it will be necessary to replace cylinder head in service or repair used cylinder head marked "Z" (marking is situated on cylinder head intake flange), it is necessary to use special plain washer-cylinder head stud bolt nut Production No. Sc1504R. It is necessary to note this fact into the Engine Book, to the parts "Engine Run Diary" and "Special Notes" note of reading as follows: "Cylinder heads marked "Z" and special plain washers Production No. Sc 1504R were mounted on engine" (corresponding No. of Bulletin is to be stated). Next there will be note Production No. and Position No. of the engine cylinder head.

**Note:** Cylinder heads marked "Z" will be always delivered as spare parts together with a 4 pcs set of plain washers and drawing attention to this Bulletin. Cylinder head nut tightening torque will not change.

**Measures to be carried out:** Repair agency, as selected by the user.

**Costs:** No expenses will arise.

**Validity:** Upon approval of Civil Aviation Authority

Prague, June 6, 1996

Vladimír ZASADIL, ME  
Head of engine manufacturing

Miroslav BĀRTÍK, ME  
Head of customer relations

Miroslav VORÁČEK, ME  
Civil Aviation Authority

45  
Sc 1504 R

25  
(Sc 1504 original position)

marking of adjusted cylinder head  
as per - LOM/KPM-PK 17

original position

