



LOM PRAHA
s.p.



INFORMATION BULLETIN

No. M 4-III/18
M 6-III/13
M 332/30
M 337/18

It is being recommended

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Concerning: Removal and installation of circlips of the piston pin at the M 4-III, M 6-III, M 332 and M 337 engines.

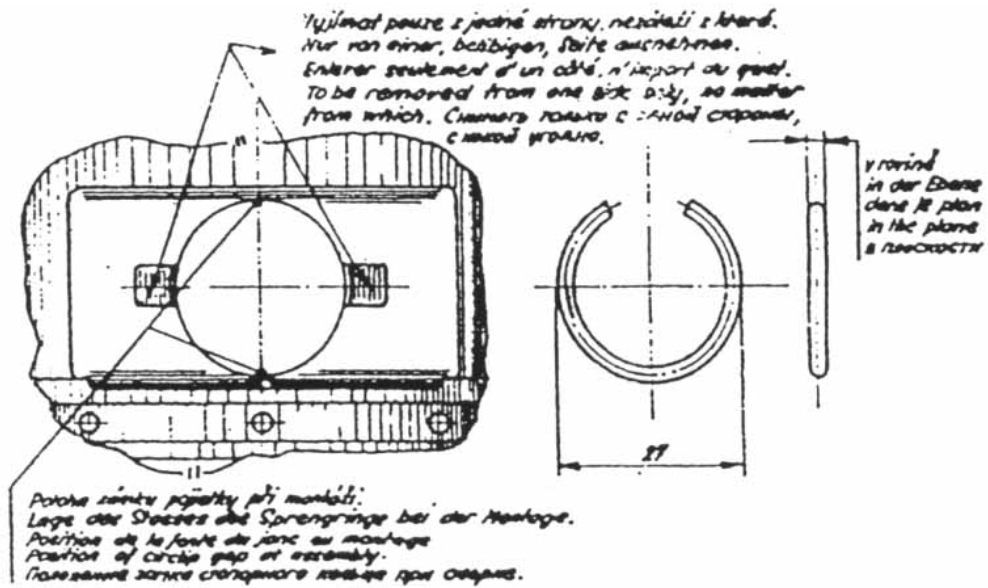
Reason: Serious defects caused by circlips of the piston pin after the prescribed partial revision of engines at the operator.

Actions: Perform removal of piston circlips with a screwdriver with a rounded edges and from one side only, as shown in the picture. During taking out the circlip you may not help the circlip in other places with a screwdriver so that the piston is not damaged in vain.

Before a new installation of the circlip, check the same. In its free status the circlip must have a dimension of 27 mm, must be flat and must not be repaired in any way! At its installation the lock of the circlip must be in the axis of the piston!

In case the circlip does not meet the specified conditions, it must be replaced by a new one. Perform the installation (insertion) of the circlip only using the prescribed pushing device Dwg. No. Z2-01503-00.

Jinonice, 19.6. 1961



Ing. Pospíšil, signed
 Producer

inž. Urban, signed
 Representative of customer