

**SERVICE BULLETIN**

IT IS NECESSARY TO CARRY OUT!

No.M 462-RF/13

This Bulletin supersedes Bulletin M 462-RF/2

CONCERNS: Oil filters LUN 7611, Prod.-Nos. 1 to 249, and oil filters LUN 7611 A, Prod.-Nos. N-001 to N-150 on aircraft engines M 462-RF.

REASON: During operation, oil leakage may be occurring at the closure nut and/or at the interface between bottom cover and jacket. It has been found, however, that most of the troubles originate from neglecting to warm up the engine at low temperatures, thus allowing short time pressure peaks up to 8 atp to arise in the oil filter when starting the engine.

- MEASURE:** 1) For filters LUN 7611, Prod.-Nos. 1 to 249, replace the closure nut Dwg.-No. LUN 7611-01, by closure nut Dwg. -No. LUN 7611-0034 with washer 16x22 ČSN 02 9310.3. The replacement closure nut facilitates dismounting and remounting of the bottom cover while carrying out the periodical inspections of filters during the service.
- 2) To reduce the risk of leakage due to insufficient warming up of the engine, screws Dwg.-Nos. LUN 7611-0004 and LUN 7611-0035 may, if desired, be replaced by new ones, Prod.-No. 7611-0036/R1 (new filters with adapted screw bear the designation LUN 7611 B).

PERFORMED BY:

re 1) User

re 2) Aircraft manufacturer, if ordered

EXPENSES BORNE BY:

- re 1) for material: Engine manufacturer
for mounting: User
- re 2) User

BULLETIN ENTERS IN FORCE:

Immediately upon receipt.

Dec. 8th 1969.

Ing. L. Kodl m.p.

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Manufacturer's Representative

Ing. Homola m.p.

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Customer's Representative

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